



## RECOMMENDED FINISH COATINGS

The following Richard's products are recommended finish coatings for this primer coating material. However, recommended Richard's finish coatings are not limited to the products listed below;

### FLAT FINISHES

- 100 Series, Signature Series 100% Acrylic Int./Ext. Flat House Paint
- 350 Series, Rich Classic Int./Ext. Acrylic House Paint
- 650 Series, Rich Shield Premium 100% Acrylic Flat House Paint

### LO-LUSTER/EGGSHELL FINISHES

- 130 Series, Signature Series 100% Acrylic Lo-Luster House & Trim Paint
- 370 Series, Rich Classic Acrylic Eggshell House & Trim Paint
- 630 Series, Rich Wall Premium Latex Eggshell Enamel

### SATIN FINISHES

- 360 Series, Rich Classic Acrylic Satin House & Trim Paint
- 400 Series, Signature Series 100% Acrylic Satin House & Trim Paint
- 640 Series, Rich Shield Premium 100% Acrylic Satin House & Trim Paint

### SEMI-GLOSS FINISHES

- 680 Series, Rich Shield Premium 100% Acrylic Semi-Gloss Enamel
- 750 Series, Signature Series 100% Acrylic Semi-Gloss Enamel
- 1250 Series, EXCEL 100% Acrylic DTM Industrial Semi-Gloss Enamel

### GLOSS FINISHES

- 200 Series, Signature Series 100% Acrylic Gloss House & Trim Paint
- 660 Series, Rich Shield Premium 100% Acrylic Gloss House & Trim Paint
- 1000 Series, Rust Shield Industrial Polyurethane Gloss Enamel
- 1200 Series, EXCEL 100% Acrylic DTM Industrial Gloss Enamel

## APPLICATION EQUIPMENT

**Brush Application:** Apply using a quality nylon, polyester or combination nylon/polyester, or a quality natural china bristle brush.

**Roller Application:** Apply using a smooth - medium nap synthetic, lamb's wool or mohair roller cover, depending on texture or surface porosity.

### Spray Application:

- **Pump:** Gas or Electric Airless Sprayer
- **Pressure:** Minimum 1500 – 2000 PSI
- **Tip:** 0.017" – 0.019" Reversible
- **Hose:** ¼ inch (6.3 mm) - ⅜ inch (10 mm)

## PACKAGING & WEIGHT PER GALLON

**Packaging:** Gallons – 4/case  
5 Gallons - Each

**Weight Per Gallon:** 12.78 lbs.

## CLEAN UP & THINNING INSTRUCTIONS

**Clean Up:** Clean up any minor spills and spatters immediately with **Mineral Spirits**, as well as all painting tools and airless equipment. More serious paint spills should be contained and removed with inert absorbent material. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state and federal regulations.

**Thinning:** Stir thoroughly and apply as it comes from the container. Thinning is not necessary. However, if thinning is required, you may add **Mineral Spirits**.

## WARRANTY & LIMITATIONS

The technical information contained herein is accurate to the best of our knowledge. All warranties are excluded, whether expressed or implied, by operation of law or otherwise, including all implied warranties of merchantability or fitness for a particular purpose. Seller shall not be liable, directly or indirectly, under any circumstances for consequential, incidental, special or any other type of damages arising or resulting for any reason under the sale, handling, or use of goods sold. Seller's liability hereunder, and buyer's exclusive remedy hereunder, for negligence or any other reason, is expressly limited to reimbursement of the purchase price of the materials sold after proof of purchase is provided to the seller. Notice of any alleged failure or defect in the material must be given to the seller in writing by certified U.S. mail within 15 days of noticing the problem. Failure to give the required notice within the time provided constitutes a waiver of any claim. The Manufacturer is not responsible for any misrepresentation made by the Dealer.

REV 04-25

## PRODUCT APPLICATION – General

Painter's Pride Professional Coatings Alkyd Primer/Sealer may be easily applied with a quality brush, roller cover, or airless spray equipment as follows;

- Stir thoroughly in a spiral up and down motion before and during application to keep product completely mixed.
- When applying by brush, apply a smooth and generous coat on smaller surface areas, such as cutting-in larger surfaces and painting trim.
- When applying by roller cover, apply an even and generous coat in a "W" or crisscross motion, avoiding any excessive respreading or reworking.
- When applying by airless spray equipment use a unit with a minimum of 2000 psi of pressure, with a 0.017" – 0.019" spray tip.
- During spray application, it is recommended to back-roll the surface area to ensure proper adhesion, an even coat application, and to work primer coating into surface pores.
- Maintain a wet edge during application by brushing, rolling or spraying into previously applied coating area.
- Apply when surface and ambient temperatures are above 55° F and below 90° F.
- Avoid exterior paint application when weather conditions are threatening, and late in the day when there is a threat of moisture condensing on wet paint.

## PRODUCT LIMITATIONS

- For Use On Metal Substrates Only.
- Not for use in corrosive or chemical environments.
- Not for use in areas subject to intense heat.
- Not for immersion service.
- Not for use on below grade substrates.
- Not for use with 2-part epoxy or 2-part urethane finish coatings.

## PRECAUTIONARY & SAFETY INFORMATION

**CAUTIONS: COMBUSTIBLE! KEEP OUT OF REACH OF CHILDREN! KEEP AWAY FROM HEAT, SPARKS AND OPEN FLAMES. INSURE PROPER CROSS-VENTILATION UNTIL COATING HAS DRIED!** Where ventilation is inadequate, use a suitable respirator. Turn off main gas valve until after coating has dried, then have pilot lights re-lighted by a responsible person. Avoid prolonged contact with skin and breathing of vapors and/or spray mists. When spraying this material, use an OSHA approved cartridge respirator. Use chemical safety glasses, goggles, or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY!**

**FIRST AID:** In case of skin contact, wash thoroughly with plenty of warm soapy water. For eye contact, flush with plenty of water for 15 minutes and get medical attention immediately. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting, get medical attention immediately.

**NOTICE:** Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents herein may be harmful or fatal.

**KEEP OUT OF REACH OF CHILDREN!**