

**305.101**RICH TEX LEVEL-FIVE Smooth Drywall Primer/Surfacer

# Smooth Plaster-Like Hard Level 5 Finish Hides surface imperfections and joint flashing.





RichTex Level-Five Smooth Drywall Primer/Surfacer is a professional quality primer that is specially formulated to provide a smooth and uniform plaster-like hard "Level 5" finish.

Use on new and previously painted interior drywall, plaster and masonry surfaces.

It provides excellent coverage and sealing properties, hides surface imperfections and joint flashing, and creates a smooth surface.

Easy to apply, it is self-leveling, offers excellent sanding properties, and replaces the need for conventional primers.

Provides a smooth finish that may be topcoated with either water-based and oil-based finish coatings.

- Waterbase Acrylic Formula
- Hides Surface Imperfections
- Self Leveling
- Mildew Resistant
- Creates a Uniform Surface
- Excellent Coverage



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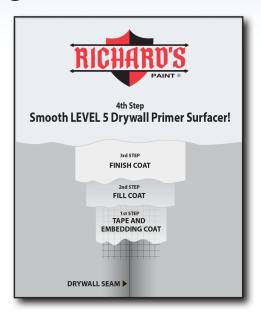
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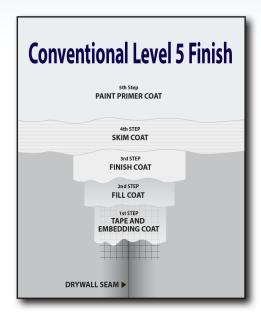


## **305.101**RICH TEX LEVEL-FIVE Application Guide

### High Build Primer Eliminates Skim Coat!



**VS** 



RichTex LEVEL-FIVE Smooth Drywall Primer/Surfacer is specifically formulated for application by airless spray equipment.

For best results, it is recommended to use an airless spray unit with sufficient capacity to support a 0.019-0.023 spray tip and maintain a spray fan pattern without tails.

A smaller tip, such as a 519, can make it easier to work in tight areas.

Use a 30 mesh filter for your airless and remove the gun filter.

Material line should be 3/8 inch diameter for the first 50 feet of hose, then you can reduce to 1/4 inch.

There are two methods to apply product to achieve a level 5 finish.

#### Method #1

- Apply product at 20 mils wet, and allow to dry.
- Touch up any areas if needed and allow to dry thoroughly.
- Sand the surface of the touch up areas with 220 grit sandpaper or sanding screen.
- Apply a second coat at 20 mils, and allow to dry.

### Method #2

- Apply product at 30 mils wet in a single coat. This method requires close attention to avoid cratering from material hitting wet material. Cratering can start to occur at 40 mils.
- Spray application is not recommended to exceed 30 mils in one application. When sprayed at 30 mils, product will dry to approximately 11 mils.

During spray application, the surface area may be back-rolled to insure proper adhesion, an even coat application and to effectively work primer into surface pores, however, back-rolling will leave a stipple effect.

Once material is completely dry you may sand the surface with 220 grit sandpaper or sanding screen to create a smooth plaster-like finish.

Allow material to dry thoroughly before applying recommended finish coatings.

Apply when surface and ambient temperatures are above 55° F.

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