



**PRODUCT DESCRIPTION**



Richard's EXCEL Rust Shield 100% Acrylic DTM Industrial Satin Enamel is a professional quality waterborne corrosion resistant coating for light to moderate industrial and commercial use. Formulated using state-of-the-art hybrid acrylic polymer resins, it provides superior high performance qualities, similar to alkyd-based industrial enamel coatings. It offers superior flow and leveling characteristics, excellent coverage, and dries to a hard, tile-like satin finish that provides excellent durability. It resists moisture, salt spray, alkali, mildew, mild chemical washings, staining, fading and corrosion. Its special formulation also allows for use as a direct-to-metal industrial acrylic enamel to a variety of both interior and exterior properly prepared metal and architectural substrates. It is easy to apply, rust inhibitive, wear and chip resistant, and is available in OSHA approved safety colors for identification purposes.

**PRODUCT FEATURES**

- 100% Acrylic Formula
- Tile-Like Satin Finish
- Excellent Durability
- Excellent Coverage
- Moisture Resistant
- Mildew Resistant
- Rust Inhibitive
- Excellent Product Versatility
- Easy To Apply

**PRODUCT USES**

Suitable for, but not limited to the following properly prepared surfaces;

**INTERIOR/EXTERIOR**

- |                      |                     |
|----------------------|---------------------|
| • Gypsum Drywall     | • Ferrous Metal     |
| • Plaster            | • Non-Ferrous Metal |
| • Wood Doors & Trim  | • Storage Tanks     |
| • Metal Doors & Trim | • Aluminum          |
| • Masonry            | • Fiberglass        |

**Great For Interior & Exterior Use!**

**PERFORMANCE QUALITIES**

- |                         |                                   |
|-------------------------|-----------------------------------|
| <b>Product Quality:</b> | Premium / Industrial              |
| <b>Product Use:</b>     | Interior / Exterior               |
| <b>Application:</b>     | Brush, Roller & Airless Spray     |
| <b>Product System:</b>  | Water-Based                       |
| <b>Sheen:</b>           | Satin                             |
| <b>MPI Standards:</b>   | No                                |
| <b>VOC Compliance:</b>  | AIM, LADCO/OTC Phase I & II, CARB |

**SURFACE PREPARATION**

**GENERAL:** The entire surface area to be painted should be clean, dry, sound, and free from dirt, grease, oils, waxes, mildew and any other surface contaminants that may adversely affect the performance of this coating material.

- **PREVIOUSLY PAINTED SURFACES:** Remove any loose, scaling, cracked or peeling paint from previously painted surfaces by hand scraping, sanding, wire brushing or by power tool cleaning methods, such as electric sanders or grinders, etc. Sand all rough paint edges smooth to adjacent surface area. Sand all glossy surfaces to dull existing finish. Spot prime all bare surface areas with same primer material and allow to thoroughly dry before applying finish coatings.
- **SURFACE REPAIRS:** Repair/replace any damaged and/or delaminated surface areas with the proper recommended patching and/or building materials. Allow patching materials to dry thoroughly before application of paint coatings
- **METAL SURFACES:** Remove all surface contaminants, oil and grease in accordance with SSPC-SP1. Remove any loose rust, mill scale, rust deposits or white rust from metal surface in accordance with SSPC-SP 2 – Hand Tool Cleaning specifications, or by power tool cleaning methods, such as electric sanders or grinders according to SSPC-SP 3 – Power Tool Cleaning specifications, as set forth by The Society for Protective Coatings. Previously painted surfaces, whereby the existing paint show signs of serious deterioration should be completely removed in accordance with SSPC-SP 6 – Commercial Blast Cleaning, or SSPC-SP 10 – Near White Blast Cleaning specifications.
- **DRYWALL:** Insure that the surface is dust & chalk free, and primed with recommended primer.
- **MASONRY / CONCRETE:** All new masonry surfaces should be allowed 30 – 90 days to properly dry/cure in accordance with industry standards. The surface should be tested for pH and alkali levels. Surface should not read higher than 8.5 – 9 level.
- **WOOD:** All new wood surfaces must be clean, dry and sound, and should be properly primed and painted before installation or immediately after. Remove any grade stamps or pencil marks from new wood by lightly sanding. Wood moisture content should be below 15% and wood surfaces that have a mill glaze should be sanded to allow for proper adhesion.
- **MILDEW:** Surface areas affected by mildew should be treated with a commercial mildew removal and/or wash product carefully following manufacturer's application and safety directions. Rinse thoroughly with clean water, and allow a minimum of 24 hours to dry thoroughly.

**TECHNICAL DATA**

- **COLORS:** White & Tint Bases  
 1240 White      1241 Tint Base  
 1242 Deep Base      1243-A Accent Base
- **TINTING:** Universal Colorants
- **VEHICLE TYPE:** 100% Acrylic
- **VISCOSITY:** 107 KU ± 3
- **GLOSS @ 60°:** Satin / 15 - 25 units
- **FLASH POINT:** 214° F
- **COATING VOC:** Not to Exceed 250 g/l – 2.10 lbs./gal  
 (Meets AIM, LADCO/OTC Phase I & II & CARB Standards)
- **SOLIDS BY VOLUME:** 35.46% ± 2%
- **SOLIDS BY WEIGHT:** 52.08% ± 2%
- **ESTIMATED COVERAGE:** 300 – 400 SFPG  
 (Coverage will vary significantly depending on application method, surface porosity and condition of the surface.)
- **RECOMMENDED MIL FILM:** (Estimated @ 350 SFPG)  
 Wet: 4.6 mils      Dry: 1.6 mils
- **DRY TIME:** (@ 70° F & 50% Relative Humidity)  
 To Touch: 45 min. to 1 hr.  
 Recoat: 4 – 6 hrs. or after overnight dry.  
 (Actual dry time may vary according to relative humidity, temperature, color, applied film build and air movement.)
- **DRIES BY:** Coalescence / Solvent Evaporation
- **CLEAN UP:** Warm Soapy Water
- **THINNING:** Clean Water
- **WEIGHT/GAL:** 11.08 lbs.
- **SHELF LIFE:** 2 - 3 years unopened
- **PACKAGING:** Qts. – 6/cs. | Gal. – 4/cs. | 5 Gal. - Each

## RECOMMENDED PRIMER COATINGS

Although formulated to be self-priming on sound and properly prepared painted surfaces, the following Richard's primers are recommended for use on new or bare substrates;

- **Gypsum Drywall / Plaster:**
  - 26, Holzout II 100% Acrylic Primer/Sealer Stain Killer
  - 7-11, PPS Latex Primer/Sealer Undercoater
  - 7-22, PPS Universal Alkyd Primer/Sealer Undercoater
- **Wood:**
  - 26, Holzout II 100% Acrylic Primer/Sealer Stain Killer
  - 7-22, PPS Universal Alkyd Primer/Sealer Undercoater
- **Masonry/Concrete**
  - 56, Signature Series Waterborne Epoxy Ester Bonding Liquid
  - 1414, Rich Flex Alkali Resistant Acrylic Masonry Primer
- **Non-Ferrous, Aluminum & Galvanized Metal:**
  - 26, Holzout II 100% Acrylic Primer/Sealer Stain Killer
  - 1017, Rust Shield Zinc Chromate Metal Primer
  - 1215/1220, Rust Shield II 100% Acrylic DTM Gray/White Metal Primers
- **Ferrous Metal:**
  - 1015, Rust Shield Red Oxide Metal Primer
  - 1018, Rust Shield Rust Inhibitive Metal Primer
  - 1120, Industrial Coatings Universal Primer
  - 1215/1220, Rust Shield II 100% Acrylic DTM Gray/White Metal Primers
- **Previously Painted Surfaces:**
  - 56, Signature Series Waterborne Epoxy Ester Bonding Liquid
  - Self-Priming

## APPLICATION EQUIPMENT

- **Brush Application:** Apply using quality nylon, polyester or combination nylon/polyester, or a quality natural china bristle brush.
- **Roller Application:** Apply using a 3/8" - 1 1/4" nap synthetic, lamb's wool or mohair roller cover, depending on texture or surface porosity.
- **Spray Application:**
  - **Pump:** Gas or Electric Airless Sprayer
  - **Pressure:** Minimum 2000 PSI
  - **Tip:** 0.013 – 0.017 Reversible
  - **Hose:** 1/4 inch (6.3 mm) - 3/8 inch (10 mm)

## CLEAN UP & THINNING INSTRUCTIONS

- **Clean Up:** Clean up any minor spills and spatters immediately with warm soap & water, as well as all painting tools and airless equipment. More serious paint spills should be contained and removed with inert absorbent material. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state and federal regulations.
- **Thinning:** Stir thoroughly and apply as it comes from the container. Thinning is not necessary. However, if thinning is required, you may add clean water.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how you can protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-Lead, or log onto [www.epa.gov/lead](http://www.epa.gov/lead).

## LIMITED WARRANTY

Richard's Paint Mfg. Co., Inc. warrants our products to meet the application, appearance and performance properties stated on the label. This Limited Warranty shall not apply to any defect or damage resulting from improper surface preparation, structural defects, failure of a previous paint or improper application of the coating, as described in the directions on the label of this container. If this product is found not to perform as specified, Richard's Paint will, at its option and upon presentation of proof-of-purchase (the original receipt), either furnish an equivalent amount of new product or refund the original purchase price of this product to you. **ALL OTHER WARRANTIES ARE EXCLUDED BY RICHARD'S PAINT MFG. CO., INC., EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.**

## LIMITATIONS

Seller's liability for any reason is expressly limited to reimbursement of the purchase price of the materials sold after proof of purchase is provided to the seller. **THIS WARRANTY EXCLUDES (1) LABOR AND COSTS ASSOCIATED WITH LABOR FOR THE APPLICATION OR REMOVAL OF ANY PRODUCT, AND (2) ANY INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OR RESULTING FOR ANY REASON UNDER THE SALE, HANDLING, OR USE OF GOODS SOLD.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights, which vary from state to state. This Limited Warranty may not be transferred or assigned.

REV 11-18

## PRODUCT APPLICATION – General

Richard's EXCEL Rust Shield 100% Acrylic DTM Industrial Satin Enamel may be easily applied with a quality brush, roller, or spray equipment as follows;

- Stir thoroughly in a spiral up and down motion before and during application to keep product completely mixed.
- For best results, it is recommended to apply two finish coats.
- To assure color uniformity always intermix multiple containers of custom tinted and stock colors. Apply a small test sample to verify color.
- Always paint to a natural break in the surface, such as a corner or edge.
- **Brush Applications:** When applying by brush, use a quality nylon or polyester bristle brush, or a quality combination of both, and apply a smooth and generous coat on smaller surface areas, such as cutting-in larger surfaces and painting trim.
- **Roller Application:** When applying by roller cover, use a quality smooth, medium or rough nap roller, depending on surface porosity, and apply an even and generous coat in a "W" or crisscross motion, avoiding any excessive respreading or reworking.
- **Spray Application:** When applying by airless spray equipment, use a unit with a minimum of 2000 psi of pressure, with a 0.013 – 0.017 fluid spray tip.
- Rough or textured surfaces coated using spray equipment should be back-rolled to ensure a uniform film, even coverage and proper adhesion.
- Maintain a wet edge during application by brushing, rolling or spraying into previously applied coating area.
- Apply when surface and ambient temperatures are above 55° F and below 90° F. Do not apply when surface and air temperature is within 5° of the dew point.
- Avoid exterior paint application when weather conditions are threatening, and late in the day when there is a threat of moisture condensing on wet paint.

## PRODUCT LIMITATIONS

- Not for use in corrosive or chemical environments.
- Not for use in areas subject to intense heat.
- Not for use on below grade substrates.

## PRECAUTIONARY & SAFETY INFORMATION

**CAUTIONS:** Avoid prolonged contact with skin, and breathing of dust, vapors and/or spray mists. Causes eye irritation. **USE WITH ADEQUATE VENTILATION!** Ensure fresh air entry during application and drying. If you experience eye water, headache or dizziness, or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriately fitted respirator, (NIOSH approved), during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes, skin and clothing. Use chemical safety glasses, goggles or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY!**

**FIRST AID:** In case of skin contact, wash thoroughly with plenty of warm soapy water. For eye contact, flush with plenty of water for 15 minutes and get medical attention immediately. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting, get medical attention immediately.

**KEEP OUT OF REACH OF CHILDREN!**