

RECOMMENDED FINISH COATINGS

The following Richard's products are recommended finish coatings for this primer coating material, but are not limited to the products listed below;

- **FLAT FINISHES**
 - 100 Series, Signature Series 100% Acrylic Flat House Paint
 - 650 Series, Rich Shield 100% Acrylic Flat House Paint
- **LO-LUSTER/EGGSHELL FINISHES**
 - 130 Series, Signature Series 100% Acrylic Lo-Lustre House Paint
 - 370 Series, Rich Classic Eggshell Acrylic House Paint
- **SATIN FINISHES**
 - 400 Series, Signature Series 100% Acrylic Satin House & Trim
 - 640 Series, Rich Shield 100% Acrylic Satin House & Trim
 - 1240 Series, EXCEL 100% Acrylic DTM WB Satin Industrial Enamel
- **SEMI-GLOSS FINISHES**
 - 680 Series, Rich Shield 100% Acrylic Semi-Gloss Enamel
 - 750 Series, Signature Series 100% Acrylic Semi-Gloss Enamel
 - 1250 Series, EXCEL 100% Acrylic DTM WB Industrial S/G Enamel
- **GLOSS FINISHES**
 - 200 Series, Signature Series 100% Acrylic Gloss House & Trim
 - 1000 Series, Rust Shield Polyurethane Industrial Gloss Enamel
 - 1200 Series, Rust Shield II 100% Acrylic Industrial DTM Gloss Enamel
 - 1500 Series, Rust Shield QD Industrial Gloss Enamel
 - 1700 Series, Rust Shield High Solids QD Industrial Gloss Enamel

APPLICATION EQUIPMENT

- **Brush Application:** Apply using quality natural china bristle brush.
- **Roller Application:** Apply using a smooth - medium nap synthetic, lamb's wool or mohair roller cover, depending on texture or surface porosity.
- **Spray Application:**
 - **Pump:** Gas or Electric Airless Sprayer
 - **Pressure:** Minimum 2000 PSI
 - **Tip:** 0.017 – 0.019 Reversible
 - **Hose:** ¼ inch (6.3 mm) - ¾ inch (10 mm)

PRODUCT LIMITATIONS

- Not for use in corrosive or chemical environments.
- Not for use in areas subject to intense heat.
- Not for use on below grade substrates.

CLEAN UP & THINNING INSTRUCTIONS

- **Clean Up:** Clean up any minor spills and splatters immediately with **Xylene**, as well as all painting tools and airless equipment. More serious paint spills should be contained and removed with inert absorbent material. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state and federal regulations.
- **Thinning:** Stir thoroughly and apply as it comes from the container. Thinning is not necessary. **DO NOT THIN!**

PRODUCT APPLICATION – General

Richard's Rust Shield QD Industrial Gray Metal Primer may be easily applied with a quality brush, roller, or spray equipment as follows;

- Stir thoroughly in a spiral up and down motion before and during application to keep product completely mixed.
- Apply a small test sample of the primer to previously painted surfaces to test for lifting and product compatibility. If lifting occurs, remove existing paint finish completely and treat as a new substrate.
- Always paint to a natural break in the surface, such as a corner or edge.
- **Brush Applications:** When applying by brush, use a quality natural bristle brush and apply a smooth and generous coat on smaller surface areas, such as cutting-in larger surfaces and painting trim.
- **Roller Application:** When applying by roller cover, use a quality smooth, medium or rough nap roller, depending on surface porosity, and apply an even and generous coat in a "W" or crisscross motion, avoiding any excessive respreading or reworking.
- **Spray Application:** When applying by airless spray equipment, use a unit with a minimum of 2000 psi of pressure, with a 0.017 – 0.019 fluid spray tip.
- Maintain a wet edge during application by brushing, rolling or spraying into previously applied coating area.
- Apply when surface and ambient temperatures are above 55° F and below 90° F. Do not apply when surface and/or air temperature is within 5° F of the dew point.
- Avoid exterior paint application when weather conditions are threatening, and late in the day when there is a threat of moisture condensing on wet paint.

PRECAUTIONARY & SAFETY INFORMATION

CAUTIONS: DANGER! CONTAINS XYLENE! FLAMMABLE LIQUID AND VAPOR!

VAPOR HARMFUL! May affect the brain or nervous system causing dizziness, headache or nausea. Causes nose, throat, eye and skin irritation. Can be absorbed through the skin. May cause organ damage. Keep away from heat sparks and flame. Vapors may cause flash fire. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until vapors are gone. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. **USE ONLY WITH ADEQUATE VENTILATION!** Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor / mist levels are above applicable limits, wear an appropriate, properly fitted respirator, (NIOSH approved), during and after application. Follow respirator manufacturer's directions for respirator use. Do not breathe dust, vapors or spray mist. Do not get in eyes, on skin or clothing. Wash thoroughly after handling, and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY!**

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention immediately; for skin contact, wash thoroughly with soap and water. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting. Get medical attention immediately.

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents herein may be harmful or fatal

KEEP OUT OF REACH OF CHILDREN!

LIMITED WARRANTY

Richard's Paint Mfg. Co., Inc. warrants our products to meet the application, appearance and performance properties stated on the label. This Limited Warranty shall not apply to any defect or damage resulting from improper surface preparation, structural defects, failure of a previous paint or improper application of the coating, as described in the directions on the label of this container. If this product is found not to perform as specified, Richard's Paint will, at its option and upon presentation of proof-of-purchase (the original receipt), either furnish an equivalent amount of new product or refund the original purchase price of this product to you. **ALL OTHER WARRANTIES ARE EXCLUDED BY RICHARD'S PAINT MFG. CO., INC., EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.**

LIMITATIONS

Seller's liability for any reason is expressly limited to reimbursement of the purchase price of the materials sold after proof of purchase is provided to the seller. **THIS WARRANTY EXCLUDES (1) LABOR AND COSTS ASSOCIATED WITH LABOR FOR THE APPLICATION OR REMOVAL OF ANY PRODUCT, AND (2) ANY INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OR RESULTING FOR ANY REASON UNDER THE SALE, HANDLING, OR USE OF GOODS SOLD.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights, which vary from state to state. This Limited Warranty may not be transferred or assigned.

REV 11-18