



PRODUCT TECHNICAL DATA INFORMATION

PRODUCT NO.: 330

RICH-TEX ACRYLIC KNOCK DOWN
TEXTURE FINISH

PRODUCT DESCRIPTION

Richard's Rich-Tex Acrylic Knock Down Texture Finish is a unique acrylic texture coating specially formulated to provide a knock down texture finish effect, as well as a variety of other decorative texture effects to a variety of interior and exterior surfaces. Easy to work with and apply, this non-aggregated coating provides a tough durable finish that is highly breathable, is non-yellowing, helps hide and/or minimize surface defects, is mildew resistant, and dries to a plaster-like hard finish. It may be applied to both new and previously painted surfaces, is an attractive alternative to vinyl wallcovering, and is great for residential, commercial, and institutional uses.

Mildew Resistant - This paint contains agents which inhibit the growth of mildew on the surface of this paint film.

FOR INTERIOR & EXTERIOR USE!

SUGGESTED PRODUCT USE

SUITABLE FOR APPLICATION TO THE FOLLOWING PROPERLY PREPARED SURFACES:

**DRYWALL • PLASTER • MASONRY • BRICK • CONCRETE & CINDER BLOCK • PRE-CAST OR POURED CONCRETE
CEILINGS • GALVANIZED METAL • ALUMINUM • FERROUS METAL • WOOD**

PRODUCT FEATURES

**100% ACRYLIC FORMULA • EASILY TO APPLY • EXCELLENT DURABILITY • MILDEW RESISTANT
DECORATIVE • REPAIRS & HIDES SURFACE DEFECTS • EXCELLENT PRODUCT VERSATILITY • NON-YELLOWING**

PRODUCT SPECIFICATION DATA

* COLORS:	White
* FINISH:	Textured Flat
* FLASH POINT:	200° F.
* METHOD USED:	T.C.C.
* COATING V.O.C.:	Not To Exceed - 0.83 LB/GAL. - (100 GRAMS/LTR.)
* SOLIDS:	By Volume - 46.86% ± 2% By Weight - 66.19% ± 2%
* RECOMMENDED MIL FILM:	Wet: 10.7 mils Dry: 4.8 mils - (Estimated at 150 Square Feet Per Gallon).
* ESTIMATED COVERAGE:	Covers approximately 100 - 200 square feet per gallon, depending on the type of application and the porosity of the surface area to be painted.
* CLEAN UP:	Warm Soapy Water
* THINNING:	Clean Water
* ESTIMATED DRY TIME:	Dries to the touch in approximately 1 - 2 hours, for recoat in approximately 4 - 6 hours, or after overnight dry, and is fully cured in 7 days, depending on conditions.

PRODUCT ANALYSIS DATA

PIGMENT: 46.64%

VEHICLE: 53.36%

MORE DETAILED PRODUCT ANALYSIS DATA IS AVAILABLE UPON FORMAL REQUEST.

SURFACE PREPARATION

GENERAL: The entire surface area to be painted should be clean, dry, sound and free from dirt, grease, oils, waxes, mildew, form release agents, efflorescence, and any other surface contaminants that may cause paint failure. Remove any loose, scaling, cracked, chalked and peeling paint from previously painted surfaces by hand scraping, sanding, wire brushing or by power tool cleaning methods, such as electric sanders, grinders, etc. All new masonry and cementitious substrates should be allowed 30 - 90 days to properly dry/cure before applying Rich Tex, in accordance with industry standards. Repair/replace all damaged, deteriorated, and surface imperfections with the proper patching compounds or building materials. Sand smooth all rough paint edges to adjacent surface area and lightly sand all glossy surfaces to effectively dull existing sheen levels. Prime all bare and new surface areas with Manufacturer's properly recommended primers/sealers, depending on the type of surface to be painted.

Mildew - Surface areas affected by mildew should be washed with a commercial mildew removal product carefully following manufacturer's application and safety directions. Rinse thoroughly with clean water, and allow a minimum of 24 hours to dry thoroughly.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD, or log on to www.epa.gov/lead.

PRODUCT APPLICATION

Richard's Rich-Tex Acrylic Knock Down Texture Finish is formulated to be applied by spray application using a hopper gun or an airless spray gun with an air atomizing texture spray attachment. Thoroughly mix material using a slow speed power drill with a jiffy mixer or joint compound paddle. It is recommended that Rich-Tex be applied in a two coat system over a properly primed surface. Apply a base coat of Rich-Tex, thinned with 1 pint of clean water per gallon of product, by airless sprayer, using a unit with a minimum of 3000 psi of pressure, with a 0.023" - 0.025" fluid spray tip, in a manner to achieve a minimum of 8mils wet film thickness. Allow 4 - 6 hours to dry, then apply spatter coat of un-thinned Rich-Tex to desired pattern and density, then knock down spatter coat with a 12" - 24" flexible knock down knife. Normal effective working time for knock down varies between 10 - 20 minutes depending ambient and surface temperatures. Warmer temperatures will accelerate the drying process and reduce the working time. It is recommended to use a minimum two or three person crew when applying Rich-Tex. One person to spray continuously, and the second and/or third person to perform the knock down operations. Special coating effects can also be achieved by using a variety of different applicators, such as a stiff bristle brush, putty knife, trowel, comb, sponge, etc. to create a variety of special wall effects. Apply when surface and ambient temperatures are above 55° F and below 90° F. Avoid paint application outside when weather conditions are threatening and late in the afternoon when there is a threat of moisture condensing on wet paint. **KEEP FROM FREEZING!**

PRECAUTIONS

CAUTION: KEEP OUT OF REACH OF CHILDREN! Avoid prolonged contact with skin and breathing of vapors and/or spray mists. **USE WITH ADEQUATE VENTILATION!** Where ventilation is inadequate, use a suitable respirator. When spraying this material, use an OSHA approved cartridge respirator. Use chemical safety glasses, goggles, or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY!**

FIRST AID: In case of skin contact, wash thoroughly with plenty of soap and water. For eye contact, flush thoroughly with plenty of water for 15 minutes, **Seek Immediate Medical Attention!** If affected by inhalation, move immediately to fresh air. If swallowed, **Do Not Induce Vomiting, Seek Immediate Medical Attention!**

MIXING INSTRUCTIONS & PACKAGING

Stir thoroughly as stated above with a slow speed drill and jiffy mixer or joint compound paddles. Thin the base coat with one pint of clean water per gallon. Spatter coat application should not be thinned.

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| • Pint Cans: N/A | • Quart Cans: N/A | • Gallon Cans: N/A |
| • Two Gallon Cans: N/A | • Five Gallon Cans: Each | • Weight Per Gallon: 13.20 lbs. |

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