



PRODUCT TECHNICAL DATA INFORMATION

PRODUCT NO.: SR-1399

RUST SHIELD SHOP COAT METAL PRIMER

PRODUCT DESCRIPTION

Richard's Rust Shield Shop Coat Metal Primer is a rust preventative metal primer. Specially formulated for shop environments where bulk usage is required, it provides superior corrosion protection and permits faster handling of in-shop or field applications of ferrous metal surfaces. It is designed to provide superior corrosion protection during project fabrication and storage, insuring complete wrapping of the coating film to the metal surface. It is easy to apply, spreads evenly, resists sagging, and has excellent adhesion qualities, resists oils, grease, salt air, mild chemical fumes and alkali products. **FOR INTERIOR & EXTERIOR USES!**

SUGGESTED PRODUCT USE

SUITABLE FOR APPLICATION TO THE FOLLOWING PROPERLY PREPARED SURFACES:

PIPING & PIPELINES * TOOLS * MACHINERY * FARM EQUIPMENT * TRASH DUMPSTERS * STORAGE TANKS
APPLIANCES * FERROUS METALS * ALUMINUM * METAL RAILINGS * STRUCTURAL STEEL * METAL DOORS

PRODUCT FEATURES

EASY TO APPLY * RUST PREVENTATIVE * CORROSION RESISTANT * PENETRATES SURFACE PORES
ABRASION RESISTANT * LEAD FREE * RESISTS SAGGING * EXCELLENT ADHESION

LIMITATIONS

- * FOR USE ON METAL SUBSTRATES ONLY.
- * NOT FOR EXPOSURE TO STRONG CHEMICAL ENVIRONMENTS.
- * NOT FOR IMMERSION SERVICE.
- * NOT FOR USE ON GALVANIZED OR ZINC COATED SURFACES.
- * NOT FOR USE WITH 2-PART EPOXY OR 2-PART URETHANE TOP-COATS

PRODUCT SPECIFICATION DATA

* COLORS:	Red
* FINISH:	Flat
* FLASH POINT:	106° F.
* METHOD USED:	T.C.C.
* COATING V.O.C.:	Not To Exceed 3.33 LB/GAL. - (400 GRAMS/LTR.)
* SOLIDS:	By Volume: 48.86% ± 2% By Weight: 72.19% ± 2%
* RECOMMENDED MIL FILM:	Wet: 4.6 mils - (Estimated at 350 Square Feet Per Gallon). Dry: 2.2 mils - (Estimated at 350 Square Feet Per Gallon).
* ESTIMATED COVERAGE:	Covers approximately 300 - 400 square feet per gallon, depending on the type of application and the porosity of the surface to be painted.
* CLEAN UP:	Mineral Spirits
* ESTIMATED DRY TIME:	Dries to the touch in approximately 2 - 4 hours, for recoat in 6 - 8 hours or after overnight dry, depending on conditions.

PRODUCT ANALYSIS DATA

PIGMENT: 61.20%

VEHICLE: 38.80%

MORE DETAILED PRODUCT ANALYSIS DATA IS AVAILABLE UPON FORMAL REQUEST.

SURFACE PREPARATION

GENERAL: The entire surface area should be clean, dry, sound and free from all dirt, grease, oils, waxes, mildew and any other surface contaminants. Bare metal surfaces should be solvent cleaned in accordance with **SSPC-SP 1** specifications pertaining to surface preparation for the solvent cleaning of steel and metal surfaces for removing all visible oil, grease, soil, drawing and cutting compounds and other soluble contaminants from the surface. Remove any loose scale, chalked, cracked, peeling paint, loose mil scale and loose rust by hand scraping, sanding, or wire brush cleaning in accordance with **SSPC-SP 2** specifications pertaining to hand tool cleaning, or **SSPC-SP 3** specifications pertaining to power tool cleaning of loose, non-adherent material on metal surfaces as set forth by the *Steel Structures Painting Council*. Repair/replace any damaged and/or delaminated surface areas.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD, or log on to www.epa.gov/lead

PRODUCT APPLICATION

Richard's Rust Shield Shop Coat Metal Primer may be easily applied with a quality brush, roller, or airless spray equipment. If applying with a brush, apply a smooth and generous coat application on/in small surface areas, such as trim, piping, or cutting-in larger surface areas. If applying with a roller, apply an even and generous coat application in a "M" or crisscross motion, avoiding any excessive re-spreading or reworking. Maintain a wet edge during application by brushing/rolling into previously applied coating areas. If applying by airless spray, use .015 to .019 spray tips. Allow primer to dry thoroughly before application of recommended finish coatings. Avoid application outside when weather conditions are threatening, or late in the afternoon when there is a threat of moisture condensing on wet paint. Apply when surface and ambient temperatures are above 55° F and below 90° F.

Special Note: This Product Is Not Recommended For Use In Areas That Are Highly Corrosive, Or Chemically Contaminated. Not For Use as the Sole Primer-Finish Coating for Long Term Exterior Exposure of Structural Steel

PRECAUTIONS

CAUTION: COMBUSTIBLE! KEEP OUT OF REACH OF CHILDREN! Keep away from heat, sparks and open flames. **INSURE PROPER CROSS-VENTILATION UNTIL COATING HAS DRIED!** Avoid prolonged contact with skin and breathing of vapors and/or spray mists. When spraying this material, use an OSHA approved cartridge respirator. Use chemical safety glasses, goggles, or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. Rags or material soaked with this product may spontaneously ignite if disposed of improperly. Immerse rags and waste in a sealed water filled metal container. Dry, empty containers may be recycled in a can recycling program. Follow local disposal requirements to dispose or recycle unused product. **DO NOT TAKE INTERNALLY!**

FIRST AID: In case of skin contact, wash thoroughly with plenty of warm soapy water. For eye contact, flush with plenty of water for 15 minutes, **SEEK IMMEDIATE MEDICAL ATTENTION!** If affected by inhalation, move immediately to fresh air.

If Swallowed Do Not Induce Vomiting, SEEK IMMEDIATE MEDICAL ATTENTION!

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating the contents herein may be harmful or fatal.

MIXING INSTRUCTIONS & PACKAGING

Stir thoroughly and apply as it comes from the container. **No Thinning Is Necessary!**

* Pint Cans: N/A

* Quart Cans: N/A

* Gallon Cans: 4 Per Case

* Two Gallon Cans: N/A

* Five Gallon Cans: Each

* Weight Per Gallon: 12.45 lbs.

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